

Aero Design Ltd.

Work Order Control Sheet

Work Order#: 2015-106 Date Opened: 2 Oct 15 Title: Assembly

Aircraft OEM: Bell Aircraft Model: 206B/206L/407 Product Type: Cyclic Friction Product Model: All Quantity: 20 25 gr.

Work Order Contents

	Initial or N/A
Work Order/Build Sheets (Procedures Provided)	N/A
Additional Work Sheets (Standard Practice)	N/A
Drawings (See List Below)	JR
Parts Distribution Sheet	JR
Sub Component Tags	N/A
Completed Certification	JR
Time Sheet (R&D)	N/A
Notes	N/A

Build Sheet Contents

	Initial or N/A
Tasks Initialled	N/A
Dual Inspections Initialled	N/A

Drawing List

Drawing #	Rev #	Description	Initial or N/A
95210	0	Cyclic Friction Assy	JR

Traveller

Initial or N/A

Work performed by:

Print: Jason Rekve

Sign: Jason Rekve

ICC / Dual Inspection preformed by:

Print: Jeff Clarke

Sign: Jeff Clarke

Work Order closed by:

Print: Jason Rekve

Sign: Jason Rekve

Approved Manufacturing Facility 73-04

Form 20.D.03

Component Completion

Quantity Complete on This Work Order
Quantity Incomplete on This Work Order
Further Processing Required Before Release
Release to Stock as Components

As Instructed

-20 25 gr.
N/A
N/A
JR

Certification

Form One Completed
Serviceable (Green) Tag Completed
In Process (Yellow) Tag Completed
Unserviceable (Red) Tag Completed
Parts Placed in Stores for Distribution

Initial or N/A

JR
N/A
N/A
N/A
N/A

Additional Documentation

Documentation of a minor change
Non-Conformance Report Required
Service Difficulty Report Required

Initial or N/A

N/A
N/A
N/A

Billing

Local (Aero Design)
Research and Development
Third Party

Initial or N/A

JR
N/A
N/A

SCA: AD01

Date: 28-Oct-15

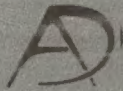
SCA: AD02

Date: 28-Oct-15

SCA: AD01

Date: 12-Jan-16

Rev. Original 23 Sep 2014



Aero Design Ltd.

9888 A Malaspina Rd. Powell River, BC, V8A 0G3

Phone: 604-483-2376 Fax: 604-483-2372 E-mail: info@aerodesign.ca

AMF 73-04

Nomenclature: CAM LEVER No. of pieces: 1

Manufacturer: HYGOAL

Part No.: MODEL 1100 Serial No.: N/A

TTSN: N/A TSO: N/A Rem.: N/A

Work Order No.: N/A PO 13052

Remaining Tasks to be Performed: NONE

Signature: [Signature] AD

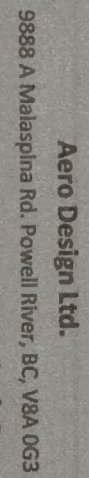
Date: 19 MAY 2016 Lic. No. / SCA 73-04

Form# 20.E.02

Rev. 1 24 April 2014 02

Serviceable

Elbow RIVER



Phone: 604-483-2376 Fax: 604-483-2372 E-mail: info@aerodesign.ca
AMF 73-04

Remarks

Serviceable

[illegible]

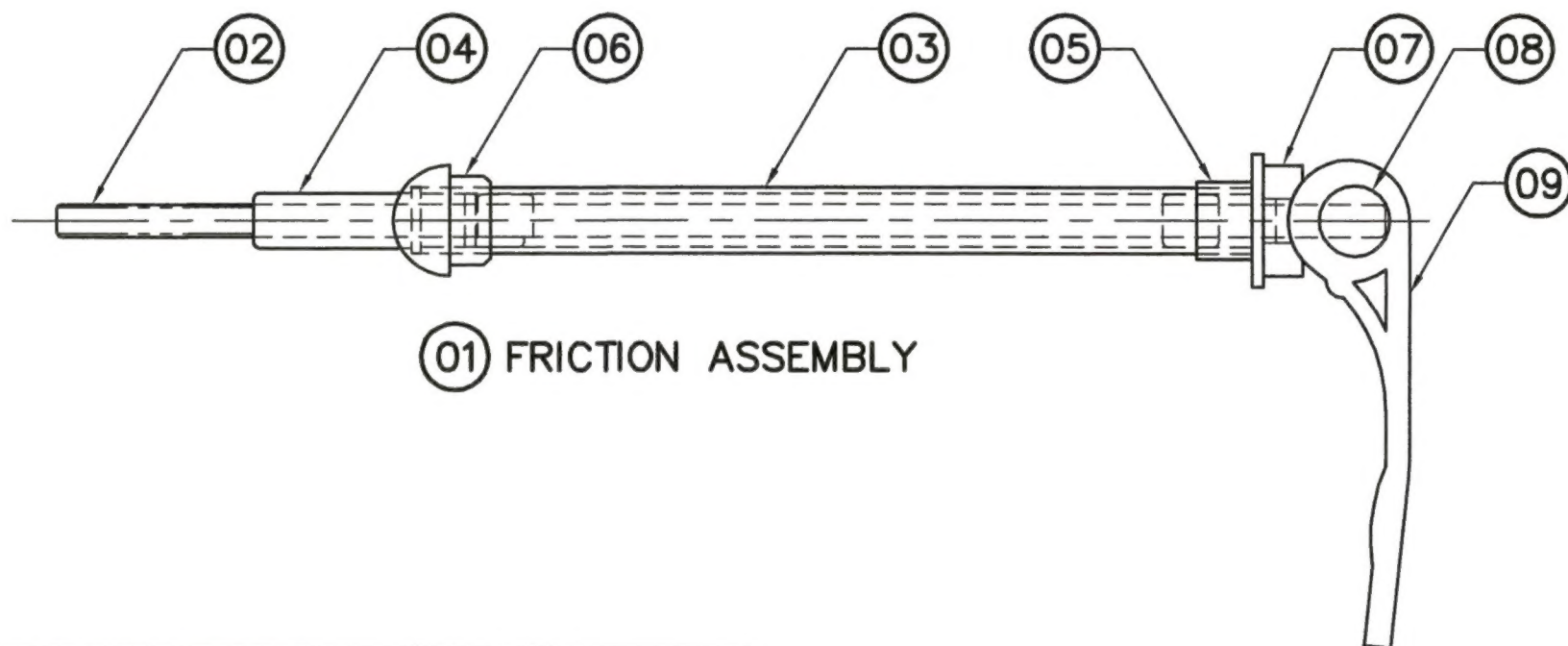
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REV.	DESCRIPTION OF CHANGE	INITIALS	DATE
0	INITIAL ISSUE		
1	TITLE BLOCK UPDATED; NOTE 1 CORRECTED.	BJC	14/10/2013

NOTES


1. PRESS RETAINER BUSHING (04) INTO TUBE (03), INSERT THREADED ROD ASSEMBLY (02) INTO TUBE, PRESS CAP (05) ONTO TUBE, THEN PRESS TUBE ASSEMBLY (03, 04, 05) INTO CRESCENT BUSHING (06).
2. SLIDE CURVED WASHER (07) OVER THREADED ROD, INSERT BARREL NUT (08) INTO CAM LEVER (09), THEN THREAD CAM LEVER ONTO THREADED ROD. DO NOT TIGHTEN.

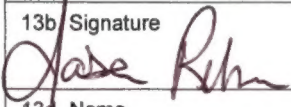


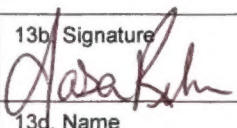
1	MODEL 1100	09	CAM LEVER (HYGOAL)
1	95230-01	08	BARREL NUT
1	95228-01	07	CURVED WASHER
1	95226-01	06	CRESCENT BUSHING
1	95224-01	05	CAP
1	95222-01	04	RETAINER BUSHING
1	95220-01	03	TUBE
1	95212-01	02	THREADED ROD ASSEMBLY
1	95210-01	01	FRICTION ASSEMBLY
QTY	PART NO.	ITEM	DESCRIPTION
LIST OF MATERIALS			

APPROVALS	DATE
DRAWN: JEFF CLARKE	18 OCT 2012
CHECKED: E. BURGAIN	18 OCT 2012
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS ANGLES X.XXX ±0.010 ±1/2° X.XX ±0.03 X.X ±0.1	

 AERO DESIGN LTD. 9888A MALASPINA ROAD POWELL RIVER, BC, CANADA, V8A 0G3 TEL: 604.489.2576 www.aerodesign.ca			
BELL 206B, 206L SERIES, 407 CYCLIC FRICTION REPLACEMENT FRICTION ASSEMBLY			
SCALE 1 : 1	DWG. SIZE	DWG. NO.	REV.
SHEET 1 OF 1	A4	95210	1

1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No.	
4. Organization Name and Address Aero Design Ltd. – 9888A Malaspina Rd., Powell River, BC, V8A 0G3					5. Work Order/Contract/Invoice WO 2015-106	
6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work	
	Cyclic Friction Ass'y	95210-01	10	N/A	New	
12. Remarks						
13a. Certifies that the items identified above were manufactured in conformity to: <input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12.				14a. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulation specified in block 12 Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.		
13b. Signature 		13c. Approved Organization Number AMF 73-04		14b. Signature		14c. Approved Organization Number
13d. Name Jason Rekve - AD01		13e. Date (dd/mmm/yyyy) 02 Oct 2015		14d. Name		14e. Date (dd/mmm/yyyy)
<p style="text-align: center;">Installer Responsibilities</p> <p>This certificate does not constitute authority to install.</p> <p>Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified.</p> <p>Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.</p>						

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13b. Signature 		13c. Approved Organization Number AMF 73-04		14b. Signature		14c. Approved Organization Number
13d. Name Jason Rekve - AD01		13e. Date (dd/mmm/yyyy) 28 Oct 2015		14d. Name		14e. Date (dd/mmm/yyyy)
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	Cyclic Friction Ass'y	95210-01	5	N/A	New	
12. Remarks						
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13b. Signature 		13c. Approved Organization Number AMF 73-04		14b. Signature		14c. Approved Organization Number
13d. Name Jason Rekve - AD01		13e. Date (dd/mmm/yyyy) 09 Nov 2015		14d. Name		14e. Date (dd/mmm/yyyy)
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Aero Design

Parts Distribution Sheet

Description: Cyclic Friction

WO# 2015-106

[illegible]